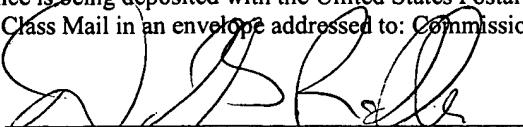


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Daniel G. Radler, Reg. No. 43,028



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: James C. Stebnicki et al.
Serial No.: 10/736,070
Filed: December 15, 2003
For: METHOD OF MAKING A RETURN ROLLER
Art Unit: 3726
Examiner: Jimenez, Marc Q.
Att'y. Docket: 790063.94507DIV

Amendment

Mail Stop Amendment
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Sir:

This paper is in response to the Office Action mailed on January 17, 2007. Entry of the following amendments to the claims beginning on page 2 and consideration of the following remarks beginning on page 10 are respectfully requested.